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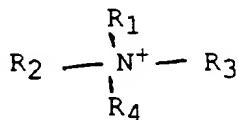
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### (54) A process for treating textiles and compositions therefore

(57) The present invention relates to a process for treating textiles. Said textiles are contacted with an aqueous medium comprising a bleach, optionally a metallo catalyst, anionic species and a neutralizing system for said anionic species. Said neutralizing system comprises a quaternary ammonium cation according to the formula:



wherein R<sub>1</sub>-R<sub>4</sub> are independently C<sub>1</sub>-C<sub>6</sub> alkyl, phenyl, hydroxyalkyl or alkoxyalkyl groups. The present invention also relates to compositions suitable for use in said process.

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Technical Field of the Invention

The present invention relates to a process for treating textiles and liquid detergent compositions for use in said process. The compositions of the present invention comprise a bleaching system.

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Background of the Invention

The object of the present invention is to provide a process for the treatment of textiles, whereby the textiles are contacted in an aqueous medium with a bleaching system and optionally a metallo catalyst. The 10 bleach and metallo catalyst in combination serve as a bleaching system or as a dye transfer inhibition system. It is a further object of the present invention to provide a composition suitable for use in the above process.

It is highly desirable that the textiles are contacted with an aqueous medium that comprises certain anionic species such as anionic surfactants, builders and the like, as this results in improved cleaning. 15 Anionic species present in the medium need to be neutralized, by a neutralizing system. Often, the anionic species, especially anionic surfactants are incorporated into detergent compositions already neutralized. Other anionic species such as builders may be neutralized in the composition or more rarely in the aqueous medium itself which is contacted with the textiles. If, for example the anionic surfactant is not neutralized during the wash and is allowed to remain acidic, the cleaning performance of the composition will be 20 impaired and the whiteness performance of the composition will be detrimentally affected. Thus, the neutralizing system is a vital constituent in the medium. Commonly described neutralizing system used for anionic species in the art, include sodium hydroxide and alkanolamines in general particularly monoethanolamine. However when considering the choice of neutralizing systems the other ingredients' compatibility in the wash liquor must be considered.

25 One such ingredient is a bleach, which is required for improving the cleaning and whiteness performance of the wash process. In addition the bleaching system is required for the bleaching of fabrics and as well as stains on fabrics. In particular the presence of a bleach maybe used in combination with a metallo catalyst to provide the bleaching system.

Unfortunately, we have now found that the bleach can oxidize alkanolamines such as monoethanolamine 30 and is therefore incompatible with the organic neutralizing agents. This problem occurs whenever the bleach and the monoethanolamine come in contact with one another. Thus, this problem may occur in the composition formulation and in the aqueous medium of the wash liquor, if for example the bleach and the monoethanolamine are kept separate until the wash process begins. Therefore, monoethanolamine was not found to be a suitable neutralizing system.

35 In addition to providing whiteness bleaching benefits, bleach in combination with a metallo catalyst provide the benefit of preventing the transfer of dyes from one textile to another during the wash and thereby improving whiteness maintenance. Therefore it is highly desirable that these ingredients are incorporated in the aqueous medium. Such DTI systems have been disclosed in for example the copending European Patent Application Nos.: 92870181, 92870184.6 and 92870183.8. However there are a number of 40 problems associated with the presence of DTI systems. In the aqueous medium the metallo catalyst is activated by the bleach and it is this activated species which inhibits dye transfer. We have now found that this species is very sensitive to the other components in the aqueous medium, particularly the neutralizing system for the anionic species. For example monoethanolamine and all other alkanolamines immediately deactivate the activated metallo catalyst and thus are not suitable for the present invention.

45 In response to these objectives it has now been found that neutralizing systems for the neutralization of anionic species comprising quaternary ammonium cations according to the formula:



wherein R<sub>1</sub>-R<sub>4</sub> are independently C<sub>1</sub>-C<sub>6</sub> alkyl, phenyl, hydroxyalkyl or alkoxyalkyl groups are compatible 55 with peroxygen bleach and optionally a metallo catalyst.

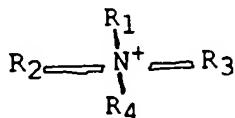
Quaternary ammonium compounds are known in the art. DDR 123 531 discloses anhydrous detergent compositions comprising anionic surfactants and alkanolamine quaternary ammonium base. There is no disclosure of tetramethylammonium or bleach systems.

DDR 120 051 discloses anhydrous detergent compositions comprising surfactants and quaternary ammonium bases with C<sub>1</sub>-C<sub>4</sub> alkyl groups. There is no mention of bleach systems.

#### Summary of the Invention

5 The present invention is a process for treating textiles whereby said textiles are contacted with an aqueous medium comprising a bleach and optionally a metallo catalyst, anionic species and a neutralizing system for said anionic species, characterized in that said neutralizing system comprises quaternary ammonium cations according to the formula:

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wherein R<sub>1</sub>-R<sub>4</sub> are independently C<sub>1</sub>-C<sub>6</sub> alkyl, phenyl, hydroxylalkyl or alkoxyalkyl groups.

The present invention further encompasses a composition comprising anionic species and a bleach and optionally a metallo catalyst and a neutralizing system for said anionic species characterized in that said 20 neutralizing system comprises quaternary ammonium cations according to the formula:

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wherein R<sub>1</sub>-R<sub>4</sub> are independently C<sub>1</sub>-C<sub>6</sub> alkyl, phenyl, hydroxylalkyl or alkoxyalkyl groups. The preferred quaternary ammonium compound is Tetra Methyl Ammonium (TMA). The preferred neutralizing 30 agent is Tetra Methyl Ammonium Hydroxide (TMA.OH).

All weights ratios and percentages are given by the % weight of the total composition unless otherwise stated.

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#### Detailed Description of the Invention

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#### The Process of the Invention

The present invention is a process for treating textiles whereby said textiles are contacted with an aqueous medium comprising a bleach and optionally a metallo catalyst, anionic species and a neutralizing 40 system for said anionic species, characterized in that said neutralizing system comprises quaternary ammonium cations according to the formula:

45



wherein R<sub>1</sub>-R<sub>4</sub> are independently C<sub>1</sub>-C<sub>6</sub> alkyl, phenyl, hydroxylalkyl or alkoxyalkyl groups. The preferred quaternary ammonium compound is Tetra Methyl Ammonium (TMA). The preferred neutralizing 50 agent is Tetra Methyl Ammonium Hydroxide (TMA.OH).

In another embodiment of the process of the present invention said medium is formed by mixing together in water, a first non aqueous composition comprising a bleach and a metallo catalyst, and a second composition comprising anionic species and said quaternary ammonium cations.

55 According to the present invention the treatment of textiles includes washing processes such as machine washing process and hand washing processes, textile softening treatments, softening-through-the wash treatments, pre-wash treatments, whereby the textiles are contacted in any manner to the aqueous medium of the present invention.

Anionic Species

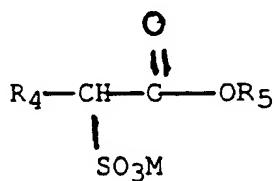
Thus, according to the present invention an essential ingredient of the aqueous medium are anionic species. The anionic species are completely dissolved in the aqueous medium.

5 Anionic species suitable for use herein include anionic surfactants and builders. Suitable anionic surface-active salts are selected from the group of sulphonates and sulphates. The like anionic surfactants are well-known in the detergent art and have found wide application in commercial detergents. Preferred anionic water-soluble sulphonate or sulfate salts have in their molecular structure an alkyl radical containing from about 8 to about 22 carbon atoms. Examples of such preferred anionic surfactant salts are the reaction  
 10 products obtained by sulfating C<sub>8</sub>-C<sub>18</sub> fatty alcohols derived from e.g. tallow oil, palm oil, palm kernel oil and coconut oil; alkylbenzene sulphonates wherein the alkyl group contains from about 9 to about 15 carbon atoms; sodium alkylglyceryl ether sulphonates; ether sulfates of fatty alcohols derived from tallow and coconut oils; coconut fatty acid monoglyceride sulfates and sulphonates; and water-soluble salts of paraffin sulphonates having from about 8 to about 22 carbon atoms in the alkyl chain. Sulphonated olefin  
 15 surfactants as more fully described in e.g. U.S. Patent Specification 3,332,880 can also be used. The counterion of the above anionic surfactant can be quaternary ammonium cation according to the present invention.

A suitable anionic synthetic surfactant herein is represented by the water-soluble salts of an alkylbenzene sulphonic acid, preferably alkylbenzene sulphonates, preferably alkylbenzene sulphonates having from  
 20 about 10 to 13 carbon atoms in the alkyl group. Another preferred anionic surfactant moiety herein is alkyl sulphate having from about 10 to 15 carbon atoms in the alkyl group.

Another anionic surfactant suitable for use herein can be alkyl alkoxylated sulphate surfactants. Alkyl alkoxylated sulphate surfactants hereof are water soluble salts of the formula RO(A)<sub>m</sub>SO<sub>3</sub>M wherein R is an C<sub>10</sub>-C<sub>24</sub> alkyl or hydroxylalkyl group having a C<sub>10</sub>-C<sub>24</sub> alkyl component, preferably a C<sub>12</sub>-C<sub>18</sub> alkyl or  
 25 hydroxylalkyl, A is an ethoxy or propoxy unit, m is greater than zero, typically between about 0.5 and about 6, more preferably between about 0.5 and 3, and M is the quaternary ammonium cation of the present invention. Exemplary surfactants are C<sub>12</sub>-C<sub>18</sub> alkyl polyethoxylate (1.0) sulphate (C<sub>12</sub>-C<sub>18</sub>E(1.0)M), C<sub>12</sub>-C<sub>18</sub> alkyl polyethoxylate (2.25) sulphate (C<sub>12</sub>-C<sub>18</sub>E(2.25)M), C<sub>12</sub>-C<sub>18</sub> alkyl polyethoxylate (3.0) sulphate (C<sub>12</sub>-C<sub>18</sub>E(3.0)M), C<sub>12</sub>-C<sub>18</sub> alkyl polyethoxylate (4.0) sulphate (C<sub>12</sub>-C<sub>18</sub>E(4.0)M).

30 Another type of anionic surfactant suitable for use herein are alkyl ester sulphonate, which can be synthesized according to known methods disclosed in the technical literature. For instance, linear esters of C<sub>8</sub>-C<sub>20</sub> carboxylic acids can be sulphonated with gaseous SO<sub>3</sub> according to "The Journal of the American Oil Chemists Society", 52 (1975), pp. 323-329. Suitable starting materials would include natural fatty substances as derived from tallow, palm and coconut oils. The preferred alkyl ester sulphonate, comprise  
 35 alkyl ester sulphonates of the structural formula:



45 wherein R<sub>4</sub> is a C<sub>8</sub>-C<sub>20</sub> hydrocarbyl, preferably an alkyl or combination thereof, R<sub>5</sub> is a C<sub>1</sub>-C<sub>6</sub> hydrocarbyl, preferably an alkyl or combination thereof and M is a quaternary ammonium cation of the present invention. Preferably R<sub>4</sub> is C<sub>10</sub>-C<sub>16</sub> alkyl and R<sub>5</sub> is methyl, ethyl or isopropyl. Especially preferred are the methyl ester sulphonates wherein R<sub>4</sub> is C<sub>14</sub>-C<sub>16</sub> alkyl.

Thus detergent compositions for use in the process herein comprise from 2% to 90% by weight of said  
 50 anionic surfactant, preferably from 4% to 50%, most preferably from 5% to 30% by weight of said anionic surfactant.

Builders suitable for use herein may be any conventional builder including polycarboxylates and fatty acids, materials such as ethylenediamine tetraacetate, metal ion sequestrants such as aminopolyphosphonates, particularly ethylenediamine tetramethylene phosphonic acid and diethylene triamine pentamethylene phosphonic acid. Though less preferred for obvious environmental reasons, phosphate builders can also be used herein.

Suitable polycarboxylates builders for use herein include citric acid, preferably in the form of a water-soluble salt, derivatives of succinic acid of the formula R-CH(COOH)CH<sub>2</sub>(COOH) wherein R is C<sub>10</sub>-20 alkyl

or alkenyl, preferably C<sub>12-16</sub>, or wherein R can be substituted with hydroxyl, sulpho sulphoxyl or sulphone substituents. Specific examples include lauryl succinate, myristyl succinate, palmityl succinate, 2-dodecenyisuccinate, 2-tetradecenyl succinate. Other suitable polycarboxylates are oxodisuccinates and mixtures of tartrate monosuccinic and tartrate disuccinic acid such as described in US 4,663,071.

5 Suitable fatty acid builders for use herein are saturated or unsaturated C<sub>10-18</sub> fatty acids, as well as the corresponding soaps. Preferred saturated species have from 12 to 16 carbon atoms in the alkyl chain. The preferred unsaturated fatty acid is oleic acid.

10 A preferred builder system for use herein consists of a mixture of citric acid and fatty acids. The builder system preferably represents from 2% to 40%, preferably from 5% to 20% by weight of the total composition for use in the process of the present invention. According to the present invention the composition comprises from 2% to 90%, preferably from 5% to 60% of said anionic species.

15 It has been found that said anionic species can be neutralized without precipitation in the formulation or in the aqueous medium by a neutralizing system comprising quaternary ammonium cations. Said quaternary ammonium cations are compatible with a bleach and metallo catalysts.

15 Quaternary Ammonium Compound

Thus another essential component of the aqueous medium of the present invention is a quaternary ammonium cation to

20 the formula:



30 wherein R<sub>1</sub>-R<sub>4</sub> are independently C<sub>1-C<sub>6</sub></sub> alkyl, phenyl, hydroxyalkyl or alkoxyalkyl groups and mixtures thereof. According to the present invention R<sub>1</sub>-R<sub>4</sub> are preferably independently C<sub>1</sub> to C<sub>4</sub> groups, most preferably are independently C<sub>1</sub> to C<sub>3</sub> groups and mixtures thereof. A preferred quaternary ammonium cation for use herein is tetramethyl ammonium.

Bleach

35 Another essential component of the aqueous medium according to the present invention is a bleach. Suitable peroxygen bleaches compounds include perborates, persulphates, percarbonates, peroxydisulphates, perphosphates and the crystalline peroxyhydrates formed by reacting hydrogen peroxide with sodium carbonate and urea. Preferred are sodium perborate, monohydrate and tetrahydrate and sodium percarbonate.

40 Hydrogen peroxide releasing agents can be used in combination with bleach activators such as tetraacetyl ethylenediamine (TAED), nonanoyloxybenzene sulphonate (NOBS, described in US 4 412 934), 3,5,5-trimethylhexanoloxybenzenesulphonate (ISONOBS, described in EP 120 591), or pentaacetylglucose (PAG) which are perhydrolysed to form peracid as the active bleaching species, which leads to improved 45 bleaching effects.

Other suitable bleach systems for use herein include peroxyacids, perfatty acids, singlet oxygen, chlorine bleaches and enzymatic bleaches.

The compositions for use in the process according to the present invention comprise from 1% to 30% of said bleach, preferably from 5% to 20%, in the absence of a metallo catalyst. In the presence of a 50 metallo catalyst the compositions for use in the process according to the present invention comprise an efficient amount of bleach, which refers herein to the amount of bleach which leads to a level of dye oxidation which is 40% to 100%, preferably 40% to 60%, more preferred 60% to 80%, most preferably 80% to 100% of the maximum (Z) per cent of dye oxidation that can be achieved under the most optimal conditions determined by those skilled in the art.

Test Methods to determine the efficient amount of bleach required if a metallo catalyst is present:

For a given catalyst concentration, temperature and pH, the following two test methods can be used to estimate the optimum bleach level that gives the maximum level of dye oxidation, i.e. Z.

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(a) In solution dye bleaching:

In a detergent solution, fix the initial concentration of dye (e.g. 40 ppm) and catalyst. Record the absorbance spectrum of this solution using a UV-Vis spectrophotometer according to procedures known to those skilled in the art. Add a given concentration of bleach ( $H_2O_2$ , oxone, percarbonate, perborate, activated bleach, etc.) and stir the solution containing the dye and catalyst. After stirring for 30 min, record again the absorbance spectrum of the solution. The amount of dye oxidation can then be determined from the change in the absorbance maximum for the dye. Keeping the experimental conditions the same, vary the amount of bleach so as to achieve the maximum dye oxidation.

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(b) Reduction of dye transfer from fabric to another fabric

In either a washing machine or launderometer, add a known bleeding fabric and a known uncoloured pick-up tracer (e.g. cotton) to the wash load. After simulating a wash cycle, determine the amount of dye that has been picked up by the tracer according to methods known to those skilled in the art. Now to separate washing machines, add the same amount of bleeding fabric and pick-up tracer, a fixed amount of catalyst and vary the bleach level. Determine the level of dye transfer onto the pick tracers and vary the amount of bleach as to minimize dye transfer according to standard optimization method known to those skilled in the art. In this way the most optimal bleach concentration can be determined.

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Metallo catalyst bleaching system

According to the present invention may also provide fabric bleaching. The bleaching system is preferably a dye transfer inhibition system. Suitable dye transfer inhibiting systems for use herein include DTI systems comprising a metallo catalyst and said bleach. It is highly desirable to incorporate metallo catalysts into the aqueous medium in order to bleach any fugative dyes present thereby preventing the dye from being transferred to other items in the wash.

Suitable metallo catalysts for use herein may be selected from:

- a) metallo porphin and water-soluble or water-dispersible derivatives thereof;
- 35 b) metallo porphyrin and water-soluble or water-dispersible derivatives thereof;
- c) metallo phthalocyanine and water-soluble or water-dispersible derivatives thereof;

The preferred usage range of the catalyst in the wash is  $10^{-8}$  molar to  $10^{-3}$  molar, more preferred  $10^{-6}$  -  $10^{-4}$  molar.

The essential metallo porphin structure may be visualized as indicated in Formula I in the accompanying drawings. In Formula I the atom positions of the porphin structure are numbered conventionally and the double bonds are put in conventionally. In other formula, the double bonds have been omitted in the drawings, but are actually present as in I.

Preferred metallo porphin structures are those substituted at one or more of the 5, 10, 15 and 20 carbon positions of Formula I (Meso positions), with a phenyl or pyridyl substituent selected from the group consisting of



wherein n and m may be 0 or 1; A is selected from water-solubilizing group, e.g., sulfate, sulphonate, phosphate, and carboxylate groups; and B is selected from the group consisting of C<sub>1</sub>-C<sub>10</sub> alkyl, C<sub>1</sub>-C<sub>10</sub> polyethoxy alkyl and C<sub>1</sub>-C<sub>10</sub> hydroxyalkyl.

Preferred molecules are those in which the substituents on the phenyl or pyridyl groups are selected from the group consisting of -CH<sub>3</sub>, -C<sub>2</sub>H<sub>5</sub>, -CH<sub>2</sub>CH<sub>2</sub>CH<sub>2</sub>SO<sub>3</sub><sup>-</sup>, -CH<sub>2</sub>--, and -CH<sub>2</sub>CH(OH)CH<sub>2</sub>SO<sub>3</sub><sup>-</sup>, -SO<sub>3</sub>

A particularly preferred metallo phorphin is one in which the molecule is substituted at the 5, 10 15, and 20 carbon positions with the substituent

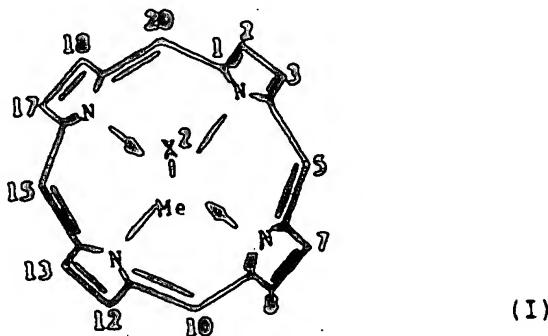
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10 This preferred compound is known as metallo tetrasulfonated tetraphenylporphin. The symbol X<sup>1</sup> is (=CY-) wherein each Y, independently, is hydrogen, chlorine, bromine, fluorine or meso substituted alkyl, cycloalkyl, aralkyl, aryl, alkaryl or heteroaryl.

15 The symbol X<sup>2</sup> of Formula I represents an anion, preferably OH<sup>-</sup> or Cl<sup>-</sup>. The compound of Formula I may be substituted at one or more of the remaining carbon positions with C<sub>1</sub>-C<sub>10</sub> alkyl, hydroxyalkyl or oxyalkyl groups.

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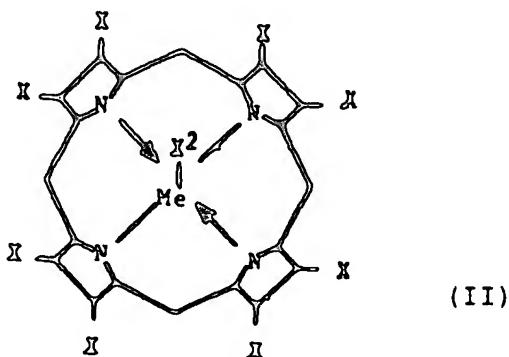
Porphin derivatives also include chlorophylls, chlorines, i.e. isobacterio chlorines and bacteriochlorines.

Metallo porphyrin and water-soluble or water-dispersible derivatives thereof have a structure given in formula II.

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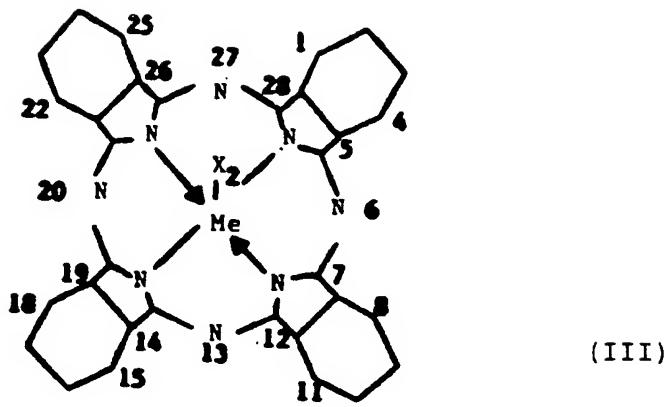


where X can be alkyl, alkyl carboxy, alkyl hydroxyl, vinyl, alkenyl, alkyl sulfate, alkylsulphonate, sulfate, sulphonate, aryl.

The symbol X<sup>2</sup> of Formula II represents an anion, preferably OH<sup>-</sup> or Cl<sup>-</sup>. The symbol X<sub>i</sub> can be alkyl, alkylcarboxy, alkylhydroxyl, vinyl, alkenyl, alkylsulfate, alkylsulphonate, sulfate, sulfonate.

Metallo phthalocyanine and derivatives have the structure indicated in Formula III, wherein the atom positions of the phthalocyanine structure are numbered conventionally. The anionic groups in the above structures contain cations selected from the group consisting of sodium and potassium cations or other non-interfering cations which leave the structures water-soluble. Preferred phthalocyanine derivatives are metallo phthalocyanine trisulfonate and metallo phthalocyanine tetrasulfonate.

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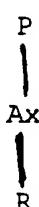
Another form of substitution possible for the present invention is substitution of the central metal by iron, manganese, cobalt, chromium, rhodium, ruthenium, Molybdenum or other transition metals. Still a number of considerations are significant in selecting variants of or substituents in the basic porphin or 20 azaporphin structure. In the first place, one would choose compounds which are available or can be readily synthesized.

Beyond this, when the metallo catalyst is used for dye transfer inhibition the choice of the substituent groups can be used to control the solubility of the catalyst in water or in detergent solutions. Yet again, especially where it is desired to avoid attacking dyes attached to solid surfaces, the substituents can control 25 the affinity of the catalyst compound for the surface. Thus, strongly negatively charged substituted compounds, for instance the tetrasulfonated porphin, may be repelled by negatively charged stained surfaces and are therefore most likely not to cause attack on fixed dyes, whereas the cationic or zwitterionic compounds may be attracted to, or at least not repelled by such stained surfaces.

In addition to the metallo catalyst the dye transfer inhibition system may further comprise polyamine N-30 oxide polymers.

Polyamine N-oxide polymers suitable for use herein contain units having the following structure formula :

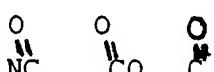
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wherein P is a polymerisable unit, whereto the R-N-O group can be attached to or wherein the R-N-O group forms part of the polymerisable unit or a combination of both.

45 A is

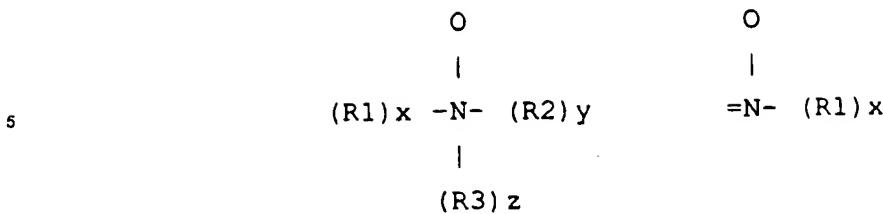


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-O-, -S-, -N- ; x is or O or 1; R are aliphatic, ethoxylated aliphatics, aromatic, heterocyclic or alicyclic groups or any combination thereof whereto the nitrogen of the N-O group can be attached or wherein the nitrogen of the N-O group is part of these groups.

The N-O group can be represented by the following general structures :

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10 wherein R1, R2, R3 are aliphatic groups, aromatic, heterocyclic or alicyclic groups or combinations thereof, x or/and y or/and z is 0 or 1 and wherein the nitrogen of the N-O group can be attached or wherein the nitrogen of the N-O group forms part of these groups.

15 The N-O group can be part of the polymerisable unit (P) or can be attached to the polymeric backbone or a combination of both. Suitable polyamine N-oxides wherein the N-O group forms part of the polymerisable unit comprise polyamine N-oxides wherein R is selected from aliphatic, aromatic, alicyclic or heterocyclic groups.

20 One class of said polyamine N-oxides comprises the group of polyamine N-oxides wherein the nitrogen of the N-O group forms part of the R-group. Preferred polyamine N-oxides are those wherein R is a heterocyclic group such as pyridine, pyrrole, imidazole, pyrrolidine, piperidine and derivatives thereof. Another class of said polyamine N-oxides comprises the group of polyamine N-oxides wherein the nitrogen of the N-O group is attached to the R-group.

25 Other suitable polyamine N-oxides are the polyamine oxides whereto the N-O group is attached to the polymerisable unit. Preferred class of these polyamine N-oxides are the polyamine N-oxides having the general formula (I) wherein R is an aromatic, heterocyclic or alicyclic groups wherein the nitrogen of the N-O functional group is part of said R group.

Examples of these classes are polyamine oxides wherein R is a heterocyclic compound such as pyridine, pyrrole, imidazole and derivatives thereof.

Another preferred class of polyamine N-oxides are the polyamine oxides having the general formula (I) 30 wherein R are aromatic, heterocyclic or alicyclic groups wherein the nitrogen of the N-O functional group is attached to said R groups. Examples of these classes are polyamine oxides wherein R groups can be aromatic such as phenyl.

Any polymer backbone can be used as long as the amine oxide polymer formed is water-soluble and has dye transfer inhibiting properties. Examples of suitable polymeric backbones are polyvinyls, polyalkylenes, polyesters, polyethers, polyimides, polyacrylates and mixtures thereof.

The amine N-oxide polymers typically have a ratio of amine to the amine N-oxide of 10 : 1 to 1:1000000. However the amount of amine oxide groups present in the polyamine oxide polymer can be varied by appropriate copolymerization or by appropriate degree of N-oxidation. Preferably, the ratio of amine to amine N-oxide is from 3:1 to 1:1000000. The polymers of the present invention actually 40 encompass random or block copolymers where one monomer type is an amine N-oxide and the other monomer type is an N-oxide or not.

The amine oxide unit of the polyamine N-oxides has a pKa < 10, preferably pKa < 7, more preferred pKa < 6. The polyamine oxides can be obtained in almost any degree of polymerisation. The degree of polymerisation is not critical provided the material has the desired water-solubility and dye-suspending power. Typically, the average molecular weight is within the range of 500 to 1000,000; more preferred 1000 to 500,000; most preferred 5000 to 100,000.

The polyamine N-oxides of the present invention are typically present from 0.01 to 10%, more preferably from 0.05 to 1%, most preferred from 0.05 to 0.5% by weight of the dye transfer inhibiting composition.

#### 50 The Compositions of the Invention

The present invention further encompasses compositions which are suitable for use in the textile treatment process of the present invention.

55 There are however additional problems associated with formulating compositions suitable for use in the process of the present invention. These problems which are dependant on whether the compositions are aqueous or non aqueous.

Aqueous compositions

We have found that it is not possible to formulate an aqueous composition comprising anionic species, a neutralizing system for said species comprising quaternary ammonium cations, peroxygen bleach and a metallo catalyst which is stable.

This is again due to the sensitivity of the activated metallo catalyst. The composition must therefore be formulated so that the activated species is only formed in the aqueous medium. This has been achieved by keeping the peroxygen bleach or the metallo catalyst separate from each other until the wash process begins. Thus one embodiment of the composition according to the present invention comprises an aqueous composition comprising anionic species, a peroxygen bleach and a neutralizing system for said anionic species. Said neutralizing system comprises quaternary ammonium cations and may additionally comprise inorganic salts such as sodium or potassium to partially neutralize the anionic species. However these systems do not comprise alkanolamines. This composition can optionally be mixed in the aqueous medium with another composition comprising metallo catalysts.

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Non-aqueous compositions

Alternatively, in another embodiment of the invention a non aqueous composition comprising both the peroxygen bleach and the metallo catalyst would prevent the activation of the metallo catalyst in the composition. This is also in line with a trend to reduce the volume of detergent compositions due to environmental considerations and produce more compact detergent formulations by reducing the amount of non active ingredients such as water in detergent compositions. However, it has been established that anionic species fully neutralized by the usual neutralizing agents such as sodium or potassium hydroxide are not stable in these non-aqueous formulations and tend to set and/or precipitate upon storage. Indeed neutralizing systems based entirely on sodium hydroxide are not compatible with a non-aqueous environment and in such circumstances, the anionic species neutralized with sodium hydroxide tend to precipitate out of solution. Other neutralizing systems such as monoethanolamine are incompatible with peroxygen bleach as previously described herein. The quaternary ammonium cations of the neutralizing system of the present invention are compatible with a non aqueous environment and peroxygen bleach and metallo catalysts.

According to the present invention a neutralizing system comprising quaternary ammonium cations is compatible with a non-aqueous environment, peroxygen bleach and metallo catalysts. Additionally, said neutralizing system may optionally further comprise a small amount of sodium or potassium hydroxide. However alkanolamines are not present.

The term non aqueous compositions as used herein refers to compositions which only contain less than 10% water, preferably less than 5%, most preferably less than 2% water.

An advantage of the compositions of the present invention is that the anionic species remain fully dissolved in the compositions and do not precipitate. Furthermore, the present invention may be formulated as a concentrated composition wherein the amount of non active ingredients in the composition is reduced.

According to the present invention the aqueous medium and the compositions of the present invention may further comprise a series of further, optional ingredients. Examples of suitable additives include solvents, pH adjusting agents, suds regulants, opacifiers, perfumes, dyes, bactericides, brighteners, soil release agents, softening agents, enzymes and other surface active ingredients and the like.

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Examples

The following compositions are made by combining the following ingredients in the listed proportions.

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Example I

An aqueous HDL formulation containing a mixed NaOH/TMAOH neutralizing system is given below (A):

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	Full Na	Formula A
		Mixed TMA/Na
15 NaOH	3.5	-
TMAOH	-	6.6
Citric acid	2.5	2.5
20 NaC <sub>12</sub> alkyl sulphate	4.7	-
TMAC <sub>12</sub> alkyl sulphate	-	4.7
25 NaC <sub>13-15</sub> Alkyl (ether) <sub>3</sub> Sulphate	13	13
C <sub>12</sub> polyhydroxy		
30 fatty acid amide	6.4	6.4
PEG 200	11.3	11.3
35 EtOH	3.8	3.8
C <sub>14-15</sub> Ethoxylated		
40 Alcohol (7EO)	3.7	3.7
C <sub>12-14</sub> Fatty acid	9.8	9.8
DTPMP*	1.4	1.4
45 Brightener	0.1	0.1
Amylase	0.1	0.1
50 Protease	0.5	0.5
Cellulase	0.006	0.006

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	Lipolase	0.3	0.3
	Soil Release Polymer	0.4	0.4
5	Polyethoxylated		
	tetramethylene pentamine	0.1	0.2
10	Perfume	0.5	0.5
	2-butyl octanol	1.4	1.4
15	Dye Transfer Inhibiting		
	polymer*	0.1	0.1
20	pH	7.6	7.6
25	Water parts	up to 100 parts	up to 100
30	Stability (after 3 days at 20°C)	precipitation	no precipitation
35	Formula A exemplifies the process of the invention only.		
40	DMPMP = Diethylene Triamine Penta Methylen Phosphonic acid * Poly Vinylpyridine N-oxide		
	Unlike the composition fully neutralized with NaOH, the composition neutralized with the mixed NaOH/TMAOH system does not show precipitation. Formula A can be used together with another composition containing a peroxygen bleach, optionally with a metallo catalyst if DTI performance is desired.		
45	This other composition can be in solid or in liquid form, as exemplified below :		

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Second composition

	B	C	D
PB <sub>1</sub>	25	10	12
FeTPPS*	-	2	-
MnPC***	-	-	3
Nonionic surfactant**	65	83	80
Stabilizers/deflocculants	10	5	5
Total parts	100	100	100

\* FeTPPS = Iron Tetra Phenyl Porphyrin Sulfonate

\*\* Liquid above 10 °C

\*\*\* MnPC = Manganese Phthalocyanine Sulfonate

For example, 100g of formula A can be mixed together with (i) 40g of formula B, or (ii) 4.5g of formula C, or 3g of formula D, to provide in an aqueous medium a detergent composition with good detergency properties.

Example II

A HDL composition containing a lower water level and anionic species neutralized by a mixed NaOH/TMAOH system is given below (D):

Formula D		
	TMA formula	NaOH formula
PEG 200 C <sub>14-15</sub> Ethoxylated	35	35
Alcohol (3EO) C <sub>14-15</sub> Ethoxylated	15	15
Alcohol (7EO) C <sub>12</sub> polyhydroxy	10	10
fatty acid amide	10	10
H <sub>3</sub> BO <sub>3</sub>	1.3	1.3
NaC <sub>12</sub> Alkyl sulphate	8	8
Fatty acids	13	13
TMAOH	3.5	-
NaOH	-	2.3
water* and minors up to	100p	100p
Stability (after 3 days r.t.)	clear transparent liquid	clear transparent stiff gel
water* from raw materials		

This composition D is a clear transparent liquid while the same composition fully neutralized by NaOH is a stiff gel.

This composition can be used together with a second composition containing peroxygen bleach with/without metallo catalyst such as formulae B, C, D in example I, to provide in the aqueous medium a detergent composition with good detergency properties.

Example III

An aqueous peroxygen bleach-containing HDL composition comprising TMA.OH as neutralizing agent is given here below (E):

Formula E	
5	C <sub>12</sub> Linear alkyl benzene sulphonate 12
	C <sub>12-14</sub> Alkyl Sulphate 2
	C <sub>12-14</sub> Alcohol ethoxylate E07 7
	C <sub>12-14</sub> alkanyl succinic acid 8
	Oleic acid 3
	Citric acid monohydrate 0.8
	DTPMP* 0.4
10	Acrylate/maleate copolymer -
	Sodium perborate monohydrate 10
	Protease 0.6
	Sodium formate 1
	Brightener 0.15
15	Perfume 0.4
	Ethanol 10
	TMAOH 5
	NaOH up to pH 10
20	Water and minors up to 100 parts
	where:
	DTPMP = Diethylene Triamine Penta Methylene Phosphonic acid

Composition D can be used at 100g. usage together with (i) 0.5g of metallo-catalyst added separately in  
25 the aqueous medium, either as a powder or as a suspension or solution in an aqueous or anhydrous liquid composition.

#### Example IV

30 A substantially nonaqueous liquid detergent composition comprising anionic species, quaternary ammonium cations, peroxygen bleach, metallo catalyst and a DTI polymer is given below :

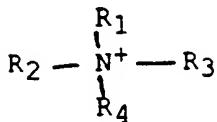
35	PEG 200 33
	C <sub>14-15</sub> Alcohol Ethoxylate E03 12.5
	C <sub>14-15</sub> Alcohol Ethoxylate E07 12.5
	C <sub>12</sub> polyhydroxy fatty acid amide 8.5
	Boric acid 1
40	TMA C <sub>12</sub> Alkyl sulphate 12.5
	Palm Kernel Fatty Acids (PKFA) 11
	TMA-OH 4.5
	Manganese phthalocyanine sulphonate 0.05
	Sodium perborate monohydrate 0.5
	Poly vinylpyridine N-oxide 0.2
45	Water and minors up to 100 parts

This composition can be dissolved in the aqueous medium to provide good detergency and DTI benefits on fabrics.

50 **Claims**

1. A non aqueous detergent composition comprising anionic species, a bleach and a neutralising system for said anionic species and optionally a metallo catalyst, characterised in that said neutralizing system comprises quaternary ammonium cations according to the formula:

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wherein R<sub>1</sub>-R<sub>4</sub> are independently C<sub>1</sub>-C<sub>6</sub> alkyl, phenyl, hydroxyalkyl or alkoxyalkyl groups.

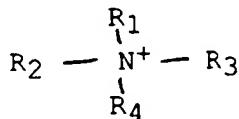
10 2. A process for treating textiles whereby said textiles are contacted with an aqueous medium comprising a bleach, anionic species and a neutralizing system for said anionic species, and optionally a metallo catalyst, characterized in that said neutralizing system comprises quaternary ammonium cations according to the formula:



20 wherein R<sub>1</sub>-R<sub>4</sub> are independently C<sub>1</sub>-C<sub>6</sub> alkyl, phenyl, hydroxyalkyl or alkoxyalkyl groups.

25 3. A process according to claim 2, whereby said mixture is formed by mixing together in water, a first non aqueous composition comprising a bleach and a metallo catalyst, and a second composition comprising anionic species and said quaternary ammonium cations.

4. A composition suitable for use in the process of claim 2, comprising anionic species and a bleach and/or a metallo catalyst and a neutralizing system for said anionic species characterized in that said neutralizing system comprises quaternary ammonium cations according to the formula:



35 wherein R<sub>1</sub>-R<sub>4</sub> are independently C<sub>1</sub>-C<sub>6</sub> alkyl, phenyl or hydroxyl alkyl groups.

40 5. A composition according to claim 4, which is aqueous and which comprises a bleach or a metallo catalyst.

6. A composition according to claim 4, wherein said quaternary ammonium cation is tetramethylammonium.

45 7. A composition according to any of the preceding claims, wherein said anionic species comprises an anionic surfactant.

8. A composition according to claim 7, wherein said anionic surfactant is an alkyl alkoxylated sulphate.

50 9. A composition according to any of the preceding claims, wherein said anionic species comprises a builder.

10. A composition according to any of the preceding claims, further characterized in that said composition comprises polyamine N-oxide containing polymers.

55 11. A composition according to any of the preceding claims, wherein said metallo catalyst comprises a centred atom selected from iron, manganese, cobalt, chromium, rhodium, ruthenium and molybdenum.

12. A composition according to any of the preceding claims wherein the concentration of metallo catalyst is from  $10^{-8}$  to  $10^{-3}$  molar.

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## EUROPEAN SEARCH REPORT

Application Number  
EP 94 30 4532

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
A	EP-A-0 587 550 (PROCTER & GAMBLE CO.) * page 6, line 46 - line 48 * * page 10, line 24 - line 54 * * claims * ---	1, 2, 7-10	C11D17/00 C11D1/12
A	FR-A-2 359 893 (PROCTER & GAMBLE CO.) * claims; examples * ---	1	
A	WO-A-92 09677 (S.B.CHEMICALS LIMITED) * abstract; claims 1,16-18 *	1	
A	EP-A-0 317 066 (THE CLOROX COMPANY) * abstract *	1	
D, A	DD-A-120 051 (GRUNWALD SONJA ET AL.) * claims *	1	
			<b>TECHNICAL FIELDS SEARCHED (Int.Cl.6)</b>
			C11D
<p>The present search report has been drawn up for all claims</p>			
Place of search	Date of completion of the search	Examiner	
BERLIN	28 November 1994	Pelli Wablat, B	
CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document			

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